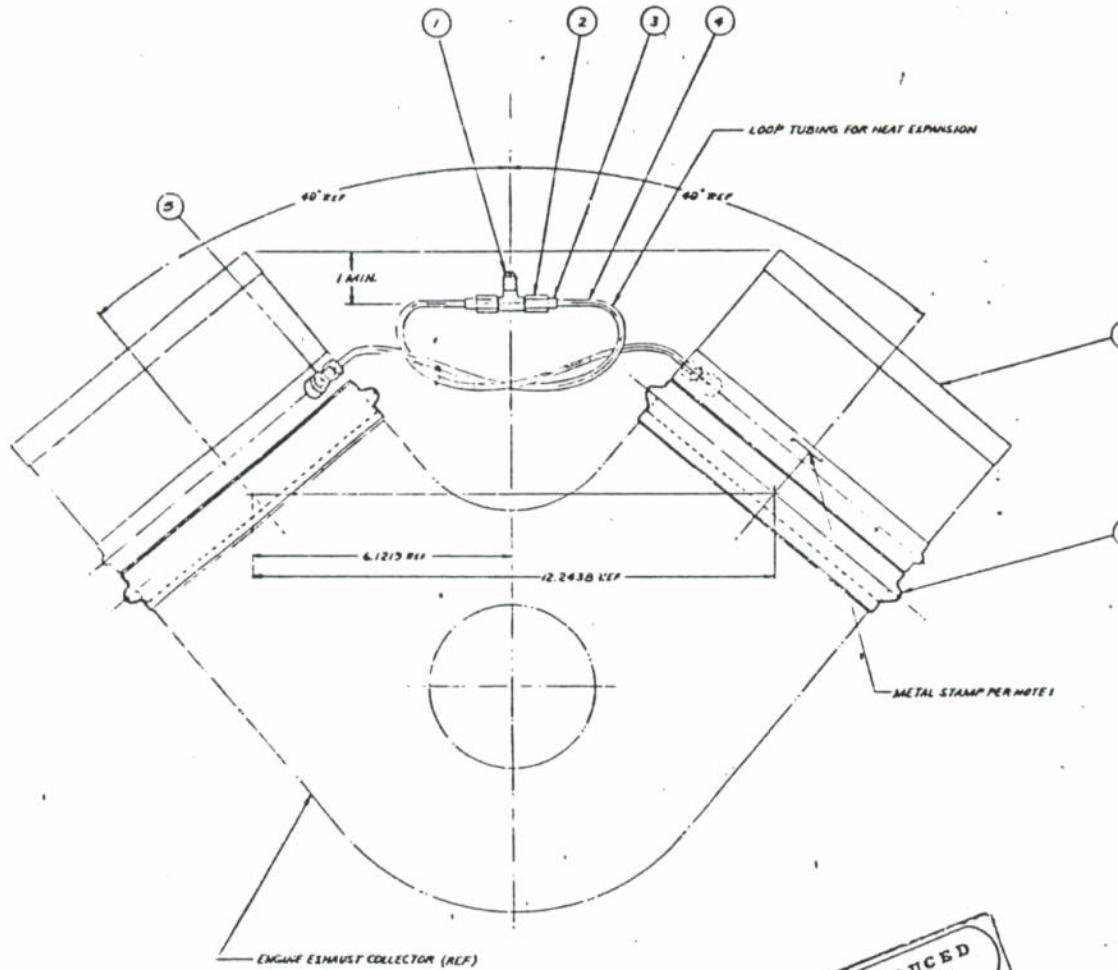


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ITEM NO.	NONUNIQUE IDENT	CODE IDENT	PART OR IDENT	MATERIAL	QUANTITY	NOTE
6 1 2	CLAMP		SEE CALLOUT		1	
6 1 2	EXHAUSTRING			WELD/BRAZE CONST	1	
5 2	MALE CONNECTOR	73420 5217 X 2		WEATHERHEAD	1	
4 2	TUBING	105 00 X 015 WALL		SST	1	
3 4	SLEEVE	73420 5177 X 2		WEATHERHEAD	1	
2 4	NUT	73420 5117 X 2		WEATHERHEAD	1	
1 1	UNION TEE	73420 5177 X 2		WEATHERHEAD	1	

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENT AND NUMBER COLUMN

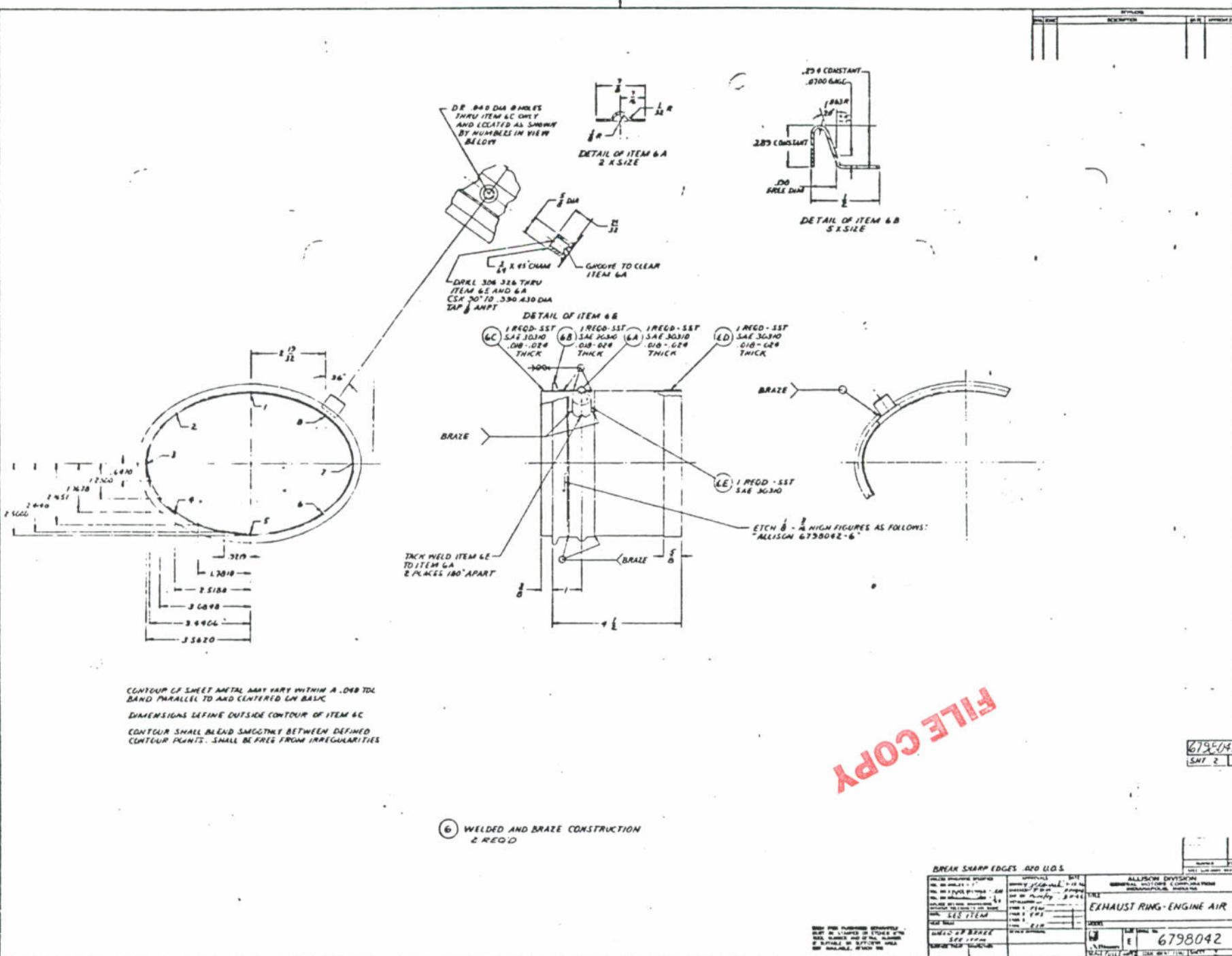
6798047
SHT 102 1
CURRENT ENG
LETTER
B-11 1

NOTES:
1. NAME AS SPECIFIED IN LOCATION SHOWN
WITH THE EXCEPT FROM THE FOLLOWING
OF THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER.
2. VENDOR NAME OR TRADE NAME

2. PRESSURE TEST ASSY TO 100PSIG
AS OUTLINED IN ALLISON SPEC. ESS 1060

ALLISON DIVISION MANUFACTURING CORPORATION INDIANAPOLIS, INDIANA		EXHAUST RING-ENGINE AIR	
ITEM NO. OR LOCATION	OPTIONAL ITEM NO. OR DESCRIPTION	ITEM NO. OR DESCRIPTION	ITEM NO. OR DESCRIPTION
6 1 2	EXHAUSTRING	1	WELD/BRAZE CONST
5 2	MALE CONNECTOR	2	WEATHERHEAD
4 2	TUBING	3	SST
3 4	SLEEVE	4	WEATHERHEAD
2 4	NUT	5	WEATHERHEAD
1 1	UNION TEE	6	WEATHERHEAD
6 1 2	CLAMP	7	
6 1 2	EXHAUSTRING	8	
5 2	MALE CONNECTOR	9	
4 2	TUBING	10	
3 4	SLEEVE	11	
2 4	NUT	12	
1 1	UNION TEE	13	
6 1 2	CLAMP	14	
6 1 2	EXHAUSTRING	15	
5 2	MALE CONNECTOR	16	
4 2	TUBING	17	
3 4	SLEEVE	18	
2 4	NUT	19	
1 1	UNION TEE	20	
6 1 2	CLAMP	21	
6 1 2	EXHAUSTRING	22	
5 2	MALE CONNECTOR	23	
4 2	TUBING	24	
3 4	SLEEVE	25	
2 4	NUT	26	
1 1	UNION TEE	27	
6 1 2	CLAMP	28	
6 1 2	EXHAUSTRING	29	
5 2	MALE CONNECTOR	30	
4 2	TUBING	31	
3 4	SLEEVE	32	
2 4	NUT	33	
1 1	UNION TEE	34	
6 1 2	CLAMP	35	
6 1 2	EXHAUSTRING	36	
5 2	MALE CONNECTOR	37	
4 2	TUBING	38	
3 4	SLEEVE	39	
2 4	NUT	40	
1 1	UNION TEE	41	
6 1 2	CLAMP	42	
6 1 2	EXHAUSTRING	43	
5 2	MALE CONNECTOR	44	
4 2	TUBING	45	
3 4	SLEEVE	46	
2 4	NUT	47	
1 1	UNION TEE	48	
6 1 2	CLAMP	49	
6 1 2	EXHAUSTRING	50	
5 2	MALE CONNECTOR	51	
4 2	TUBING	52	
3 4	SLEEVE	53	
2 4	NUT	54	
1 1	UNION TEE	55	
6 1 2	CLAMP	56	
6 1 2	EXHAUSTRING	57	
5 2	MALE CONNECTOR	58	
4 2	TUBING	59	
3 4	SLEEVE	60	
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6 1 2	EXHAUSTRING	64	
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2 4	NUT	68	
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3 4	SLEEVE	74	
2 4	NUT	75	
1 1	UNION TEE	76	
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6 1 2	EXHAUSTRING	78	
5 2	MALE CONNECTOR	79	
4 2	TUBING	80	
3 4	SLEEVE	81	
2 4	NUT	82	
1 1	UNION TEE	83	
6 1 2	CLAMP	84	
6 1 2	EXHAUSTRING	85	
5 2	MALE CONNECTOR	86	
4 2	TUBING	87	
3 4	SLEEVE	88	
2 4	NUT	89	
1 1	UNION TEE	90	
6 1 2	CLAMP	91	
6 1 2	EXHAUSTRING	92	
5 2	MALE CONNECTOR	93	
4 2	TUBING	94	
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4 2	TUBING	101	
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6 1 2	EXHAUSTRING	106	
5 2	MALE CONNECTOR	107	
4 2	TUBING	108	
3 4	SLEEVE	109	
2 4	NUT	110	
1 1	UNION TEE	111	
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5 2	MALE CONNECTOR	177	
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5 2	MALE CONNECTOR	184	
4 2	TUBING	185	
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5 2	MALE CONNECTOR	296	
4 2	TUBING	297	
3 4	SLEEVE	298	
2 4	NUT	299	
1 1	UNION TEE	300	

USED ON ENGINE MODEL:
T63-A-5A



CONTOUR OF SWEET MANTLE MAY VARY WITHIN A .048 TOL
BAND PARALLEL TO AND CENTERED ON BASIC
DIMENSIONS DEFINE OUTSIDE CONTOUR OF ITEM 6C
CONTOUR SHALL BLEND SMOOTHLY BETWEEN DEFINED
CONTOUR POINTS. SHALL BE FREE FROM IRRREGULARITIES

⑥ WELDED AND BRAZE CONSTRUCTION
2 REQ'D

FILE COPY

6795.04
SNT 2

BREAK SHARP EDGES .020 U.C.